

## Assembly Instructions

1. Snap Drive Gear into Base
2. Thread ribbon as shown (Mobius Loop may be employed if desired)
3. Install Exit Idler Roller
4. Slide Idler Gear through the opening on the back of the Base as shown
5. Slip Idler Gear spring behind Idler Gear (Compress and slide behind post as shown)
6. Install Exit Spring ( must press against ribbon at the position of the Idler Roller)
7. Press Cover to Base. Check if closed tightly.
8. Stick Instruction Lable onto Cover (Optional)
9. Thread ribbon through Blue Nose Piece and snap it into the grove on the Cover (Optional)
10. Weld ribbon and stuff ribbon

Note: This cartridge is designed to allow the installation of a mobious loop. The turnaround bar is located near the ribbon exit. If you install a mobius loop, use a right hand twist only.

If you experience problems in assembly, please call for assistance by dialing 1 800 821 4434

SPECIFICATIONS / INSTRUCTIONS	REV:	ITEM #
Assembly Instructions		E-M4
		DESCRIPTION 7/16" x 12 yards 4 MIL Standard
For Technical Assistance Call 1-800-821-4434 Specifications subject to change without notice.		